

HOLE TABLE			
HOLE NO.	X	Y	NOTE
1	-17.69	5.06	Ø 4.00 THRU
2	0.13	5.06	Ø 5.00 THRU
3	18.03	5.06	Ø 4.00 THRU
4	-23.06	13.55	Ø 1.25 THRU
5	0.00	13.55	Ø 1.25 THRU
6	23.06	13.55	Ø 1.25 THRU
7	-23.06	-13.55	Ø 1.25 THRU
8	0.00	-13.55	Ø 1.25 THRU
9	23.06	-13.55	Ø 1.25 THRU
10	-21.83	-0.68	Ø 1.25 THRU
11	-13.78	-0.68	Ø 1.25 THRU
12	-3.92	-0.68	Ø 1.25 THRU
13	4.13	-0.68	Ø 1.25 THRU
14	14.00	-0.68	Ø 1.25 THRU
15	22.05	-0.68	Ø 1.25 THRU
16	-23.83	10.69	Ø 1.25 THRU
17	-19.83	10.69	Ø 1.25 THRU
18	-15.78	10.69	Ø 1.25 THRU
19	-11.78	10.69	Ø 1.25 THRU
20	-5.92	10.69	Ø 1.25 THRU
21	-1.92	10.69	Ø 1.25 THRU
22	2.13	10.69	Ø 1.25 THRU
23	6.13	10.69	Ø 1.25 THRU
24	12.00	10.69	Ø 1.25 THRU
25	16.00	10.69	Ø 1.25 THRU
26	20.05	10.69	Ø 1.25 THRU
27	24.05	10.69	Ø 1.25 THRU
28	-10.12	-10.07	Ø .201 THRU, 250-20 UNC-2B X .75 FULL THD MIN
29	-7.37	-10.07	Ø .201 THRU, 250-20 UNC-2B X .75 FULL THD MIN
30	7.80	-10.07	Ø .201 THRU, 250-20 UNC-2B X .75 FULL THD MIN
31	10.55	-10.07	Ø .201 THRU, 250-20 UNC-2B X .75 FULL THD MIN
32	-16.00	14.00	Ø .500-13 UNC-2B THRU
33	16.00	14.00	Ø .500-13 UNC-2B THRU
34	-16.00	-6.00	Ø .500-13 UNC-2B THRU
35	16.00	-6.00	Ø .500-13 UNC-2B THRU
36	-8.75	5.00	Ø .500-13 UNC-2B THRU
37	9.18	5.00	Ø .500-13 UNC-2B THRU
38	-16.95	2.04	Ø .190-24 UNC-2B Ψ .63
39	-18.45	7.96	Ø .190-24 UNC-2B Ψ .63
40	-16.95	7.96	Ø .190-24 UNC-2B Ψ .63
41	17.38	2.04	Ø .190-24 UNC-2B Ψ .63
42	18.88	2.04	Ø .190-24 UNC-2B Ψ .63
43	17.38	7.96	Ø .190-24 UNC-2B Ψ .63
44	-24.50	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
45	-15.00	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
46	-5.00	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
47	5.00	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
48	15.00	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
49	24.50	13.00	Ø .203 Ψ .19, √ Ø .350 X 120°
50	-24.00	-10.00	Ø .203 Ψ .19, √ Ø .350 X 120°
51	-14.75	-14.00	Ø .203 Ψ .19, √ Ø .350 X 120°
52	-5.00	-10.00	Ø .203 Ψ .19, √ Ø .350 X 120°
53	5.00	-10.00	Ø .203 Ψ .19, √ Ø .350 X 120°
54	14.75	-14.00	Ø .203 Ψ .19, √ Ø .350 X 120°
55	24.00	-10.00	Ø .203 Ψ .19, √ Ø .350 X 120°
56	-18.36	-10.13	Ø .164-32 UNC-2B Ψ .50
57	-16.13	-11.41	Ø .164-32 UNC-2B Ψ .50
58	-16.13	-8.84	Ø .164-32 UNC-2B Ψ .50
59	1.49	-9.25	Ø .164-32 UNC-2B Ψ .50
60	-0.74	-10.54	Ø .164-32 UNC-2B Ψ .50
61	-0.74	-7.96	Ø .164-32 UNC-2B Ψ .50
62	18.36	-10.13	Ø .164-32 UNC-2B Ψ .50
63	16.13	-11.41	Ø .164-32 UNC-2B Ψ .50
64	16.13	-8.84	Ø .164-32 UNC-2B Ψ .50
65	-19.01	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
66	-24.66	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
67	-10.95	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
68	-16.60	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
69	-1.09	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
70	-6.74	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.

HOLE TABLE CONT'D			
HOLE NO.	X	Y	NOTE
71	6.96	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
72	1.31	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
73	16.82	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
74	11.17	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
75	24.87	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
76	19.22	0.42	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
77	-19.01	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
78	-24.66	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
79	-10.95	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
80	-16.60	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
81	-1.09	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
82	-6.74	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
83	6.96	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
84	1.31	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
85	16.82	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
86	11.17	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
87	24.87	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
88	19.22	9.59	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
89	-19.01	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
90	-24.66	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
91	-10.95	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
92	-16.60	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
93	-1.09	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
94	-6.74	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
95	6.96	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
96	1.31	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
97	16.82	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
98	11.17	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
99	24.87	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
100	19.22	11.73	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
101	-19.01	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
102	-24.66	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
103	-10.95	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
104	-16.60	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
105	-1.09	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
106	-6.74	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
107	6.96	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
108	1.31	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
109	16.82	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
110	11.17	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
111	24.87	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
112	19.22	-1.72	Ø .149 THRU .190-24 UNC-2B X .50 FULL THD. MIN.
113	-18.449 ±.002	2.043 ±.002	SEE F/D ZONE F7
114	18.878 ±.002	7.962 ±.002	SEE F/D ZONE E1